MATERIAL SAFETY DATA SHEET

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I STRATA TECH INC 3601 104TH STREET DES MOINES, IA 50322 INFO PHONE (515) 251-7770

PRODUCT: STRATATHANE ST-530 QUIK-ROK

FAMILY: Polymeric diphenylmethane diisocyanate REV: January 1, 2000

II	HAZARDOUS INGREDIENTS		OSHA	ACGIH	CONCEN-
		CAS	PEL	TLV	TRATION
	Diisobutyl Phthalate	84-69-5			< 50.0%
	4,4' Diphenylmethane Diisocyanate	000101-6	58-8		< 21.0%
	Higher Oligomers of MDI	9016-87-	9		< 25.0%
	Diphenylmethane Diisocyanate	26447-40)-5		< 5.0%

III PHYSICAL AND CHEMICAL CHARACTERISTICS

Physical State:	Liquid	Density: 9.4 lbs/gal		
Boiling Point:	392°F (200°C)			
Freezing Point:	Below 32°F (0°C) for MDI	pH: ND		
Vapor density:	8.5 (MDI (Air=1)	Viscosity :		
Solubility in Water:	Insoluble; reacts slowly with water	Volatile %: Nil		
Specific Gravity:	1.13 at 77°F (25°C)	Molecular Weight: About 350		
Vapor Pressure:	Less than 1 X 10-5 MM Hg at 77°F (25°C) for MDI			
Appearance & Odor: Brown liquid, with musty odor.				

IV FIRE AND EXPLOSION HAZARD DATA

Flash Point:	390.0°F (198.8°C)(ASTM D-93)			
Ignition Temp:	Not established	LEL: Not established		
Thermal Decomp:	Not established	UEL: Not established		
Extinguishing Media:	Dry chemical, carbon dioxide, foam, water spray for large fires			
Fire Fighting:	Wear self-contained positive pressure breathing apparatus & full fire fighting clothing.			
	At temps greater than 400 deg F, polymeric MDI can polymerize & decompose which			
	can cause pressure build-up in closed container	s. Explosive rupture is possible; use cold		
	water to cool fire-exposed containers.			

V REACTIVITY DATA

Stability:	Stable under normal handling conditions
Incompatibility:	Water, amines, strong bases, alcohols. Will cause some corrosion to copper & aluminum
Hazardous	
Polymerization:	May occur. Avoid temperatures above 400°F, high humidity, contact with moisture.
Hazardous	
Decomposition:	Carbon monoxide, oxides of nitrogen, traces of HCN, MDI vapors or aerosols.

VIHEALTH HAZARD DATAEFFECTS OF OVEREXPOSURE AND PRIMARY ROUTES OF ENTRYEyes:Irritant, can cause tearing, reddening and swellingSkin:Irritation: reddening, swelling, rash, scaling or blisteringIngestion:Can result in irritation and corrosive action in the mouth, stomach tissue and digestive tract.Inhalation:Irritating to respiratory system. May cause sensitization by inhalation. The 4 hour LC50 for
diphenylmethane diisocyanate aerosols is 370 mg/m3.

VII EMERGENCY AND FIRST AID PROCEDURES

Eyes:Flush open eyes immediately with lukewarm water for 15 minutes; see Physician.Skin:Remove contaminated clothing; wash with soap and water; see Physician.Ingestion:Do not induce vomiting. Give 1 to 2 cups of milk or water to drink. Consult a physician.Inhalation:Remove to fresh air. Give oxygen if breathing becomes difficult. See Physician.

VIII PRECAUTIONS FOR SAFE HANDLING AND USE

Spills:	Wear full protective equipment, including respiratory equipment during clean up. Cover with loose absorbent material such as sand, vermiculite, or sawdust. Neutralize with 80/20/90 water,			
	isopropyl alcohol, and concentrated ammonia solutions prior to disposal. Allow to stand uncovered for 48 hours.			
Disposal:	Incinerate or landfill decontaminated waste in accord with Local, State, and Federal regulations.			
Handling:	Sensitive to humidity; close container tightly after use. Avoid sparks and open flames. Avoid eye and skin contact. Wash thoroughly after handling. Remove contaminated clothing and launder completely or discard.			
Storage:	Between 64°F and 86°F. If exposed to high heat, 400°F (204°C) it can become pressurized and possibly rupture. Shelf life is 6 months.			

IX CONTROL MEASURES

General:	No special control measures at ambient conditions where work area is adequately ventilated.
	When airborne concentrations exceed the Federal OSHA exposure standard (0.02 ppm TLV),
	wear MSHA/NIOSH approved respirator.
Ventilation:	As required to maintain work area below TLV.
Respiratory:	If ventilation is insufficient, wear breathing apparatus or vapor respirator.
Eyes:	Liquid chemical goggles or full face shield as required.
Skin:	Permeation resistant gloves and clean body-covering clothing.

X SHIPPING AND LABEL DATA

DOT Shipping Name: Diphenylmethane Diisocyanate Solution

Hazard Class: Labels / Placards: ST-530 not regulated as a DOT hazardous material

IATA <u>cargo</u>	PASSENGER	NFPA 704M RATINGS	HMIS RATINGS	CATEGORY	NFPA	HMIS
UN #: N/A	N/A	0= Insignificant	0= Minimal	Health	3	3
Limit: N/A	N/A	1= Slight	1= Slight	Flammability:	1	1
Class: N/A	N/A	2= Moderate	2= Moderate	Reactivity:	1	1
Instr: N/A	N/A	3= High	3= Serious	Other:	-	-